

Precision Type Eccentric flaring tool	
Item No.	Specification
CT-806A	1/4", 5/16", 3/8", 1/2", 5/8", 3/4"
CT-806M	6, 9, 10, 12, 16, 19mm
CT-808A	3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4"
CT-808M	5, 6, 9, 10, 12, 16, 19mm
CT-806AM-L	1/4", 5/16", 3/8", 1/2", 5/8", 3/4" 6, 9, 10, 12, 16, 19mm
CT-808AM-L	3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4" 5, 6, 9, 10, 12, 16, 19mm

DSZH®



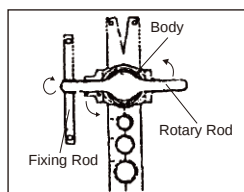
CT-806AM



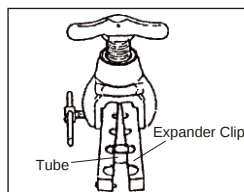
Thanks for purchasing **DSZH**® products. for safe and correct using, please read this user instruction carefully before using the product.

USER INSTRUCTION

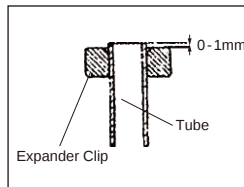
1. Loose the "FIXING ROD" before using and again loose the "ROTARY ROD" up to the very top end.



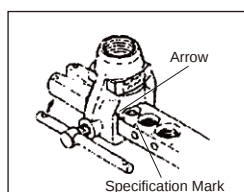
2. Open the "EXPANDER CLIP" and place a tube in according to required dimension.



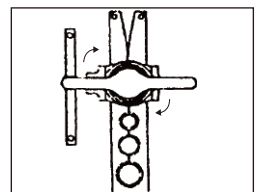
3. What the tube put in should be higher than the plane of the "EXPANDER CLIP" about 1mm and clean out the tube away from impurities before operation.



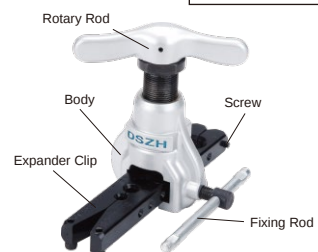
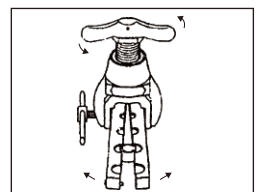
4. Aim the "RED ARROW" in front of cone clip to the required dimension line, then tight lock the "FIXING ROD".



5. Turn down the "ROTARY ROD" clockwise. The tube will loose automatically after the tube expanded. Then again make racing for 2-3 circles to keep the hom aperture smooth and bright.



6. After operation completed, backward the "ROTARY ROD" up to the very top end. However be sure that "BACKWARD" isn't allowed until the center besides of the "ROTARY ROD" is put inside in a hole. Then loose the "FIXING ROD" to open the tube expander clip and take the tube out.



MAINTENANCE INSTRUCTIONS:

1. Keep 45 place of the circular cone clean away from copper dust after using.
2. Lubricate engine oil frequently on the "FIXING ROD" and "ROTARY ROD".
3. Be sure to put in tallow frequently on bearing inside the body, and the connection of "ROTARY ROD" as well as screw.

